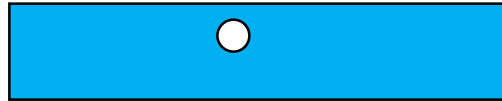
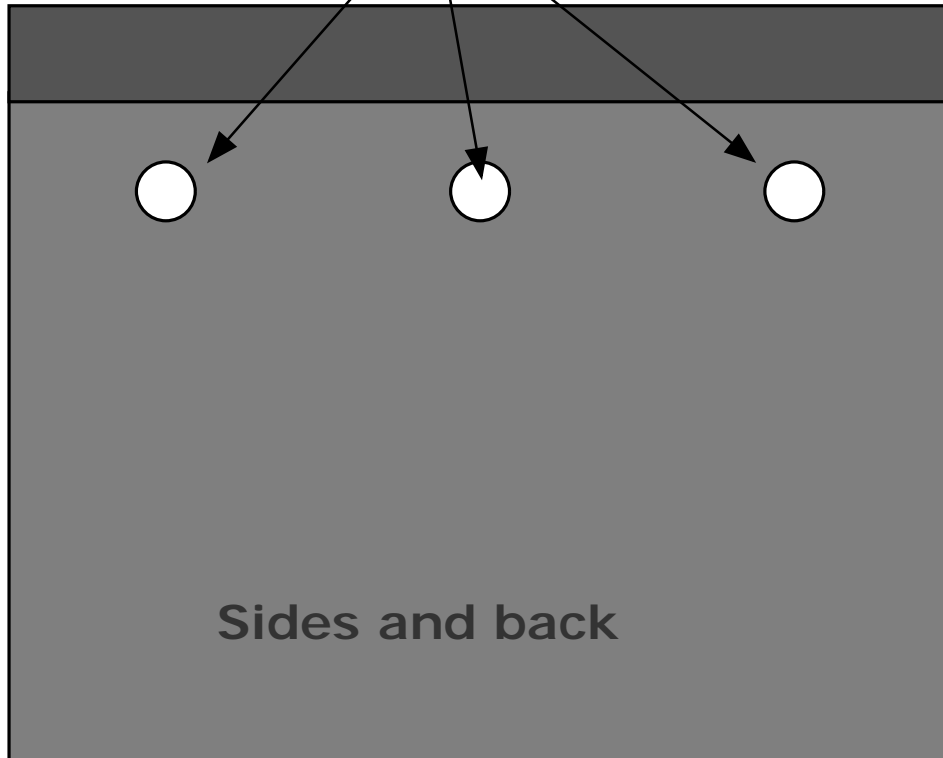


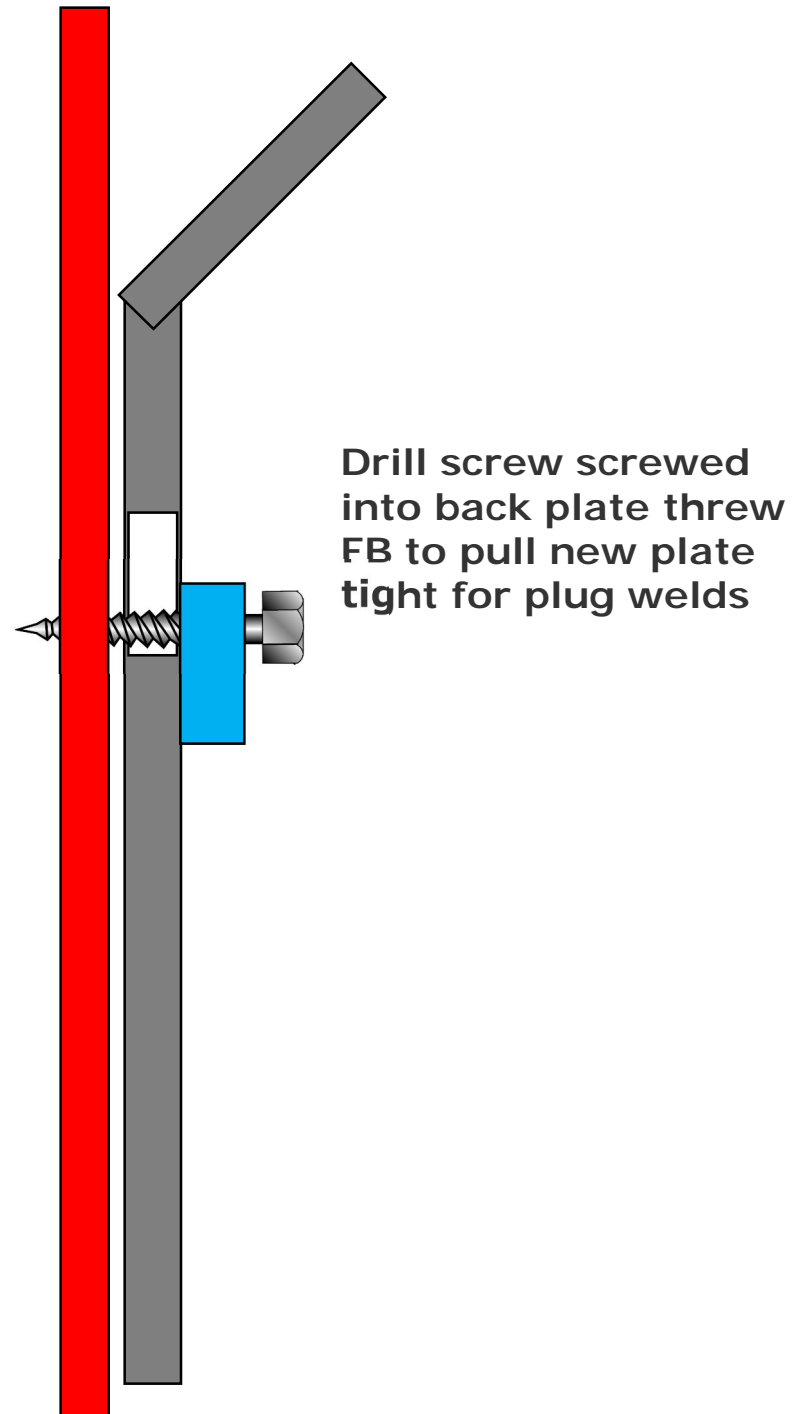
1/2" X 1" FB



1" holes for plug welds



Sides and back



Drill screw screwed into back plate threw FB to pull new plate tight for plug welds